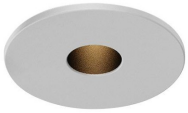

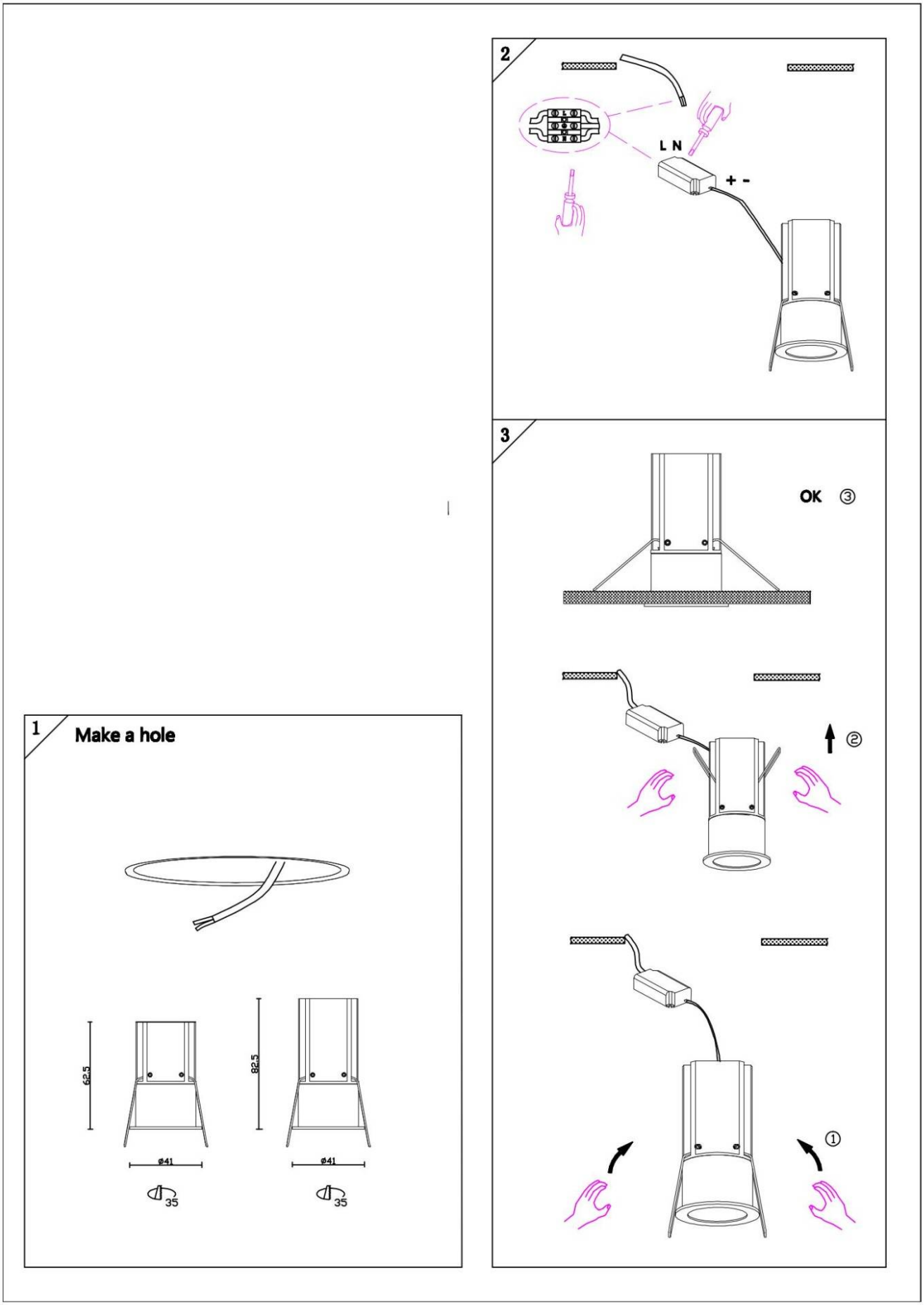
1
Make a hole
62.5
82.5
ø41
35
ø41
35
2
L N
+ -
3
OK ③
②
①